

**Product Data Sheet - Phosphorus Chemicals** 

#### **Business Unit Additives**

# **Hordaphos MDAH**

Edition 2013-07-25

# **Phosphate Ester**

Chem. Group: Phosphate Ester Supply Form: CAS-No.:

**Product-No.**: 107047 12645-31-7

**Product Description** 

Hordaphos MDAH is a clear, colourless to yellowish liquid with an ester-like odour that may darken during storage. The product is soluble in organic solvents. When the ester is neutralized, it is emulsifiable in water.

### **Delivery Specification and Technical Data**

Characteristics	Unit	Target value	DS1) TD2)	Test method
Phosphorus	%(w/w)	11.0 - 12.0	×O	Photometry after oxidizing dissolution; (11/17) or wavelength dispersive X-ray fluorescence spectrometry; (11/23)
Density	g/cm³	1.00 - 1.04	)X( O	at 20 °C, flexural resonator; (11/65)
Dynamic Viscosity	mPa*s	approx. 300	0 🕱	at 20 °C
pH Value		approx. 2.5	0 🕱	(10 g/l in Isopropanol/H2O 3:1)
Acid Number	mg KOH/g	290 - 330	×O	titration using alkali, 2nd end point at pH 9-10; (11/11)

<sup>1)</sup> Delivery specification: The product is constantly monitored to ensure that it adheres to the specified values. Test methods: Clariant method numbers 11/xx in brackets.

#### **Applications**

As wetting agent with defoaming ability Hordaphos MDAH is mainly used in alkaline cleaning agents and in surface treatment for the printing and coating industry. Furthermore it is used as a dispersing agent in pigment pastes. In metal pigment pastes the ester acts as corrosion inhibitor. Moreover Hordaphos MDAH is used in extraction and flotation agents.

## Safety and Handling

For regulatory details such as the classification and labeling as dangerous substances or goods please refer to our corresponding material safety data sheet.

Minimum shelf life is 12 months from the date of shipping when stored according to the said conditions.

Dispatch and Storage	Packaging	
GGVE/RID -	Hordaphos MDAH is despatched in 55 kg net tight head drums	
GGVS/ADR -	(440 kg pallets net), 200 kg net tight head drums (800 kg pallets	

<sup>2)</sup> Technical data: The technical data are used solely to describe the product and are not subject to regular monitoring.

ADNR -		net), 950 kg net containers or road tankers.	
IMDG-Code -		· •	
UN Number -			
IATA-DGR -			
Hordaphos MDAH must be stored in	0,		
in a cool frost-free place away from d	lirect sunlight.		
For all specifications, deliveries and s <u>Disclaimer</u>	services the following applies:		
Clariant Web Site:	http://www.clariant.com	Contact Us	
Clariant Additives Web Site:	http://additives.clariant.com		